



Science.
Applied to Life.™

3M™ Premier (PB) Spray Adhesives

**Better adhesive
formulas for better
performance and
efficiency.**

Premier (PB) Series

Fast, easy, versatile reliability.

Trusted worldwide for exceptional performance and customer satisfaction by professionals.

Proven performance is just part of what 3M's portfolio of Premier (PB) adhesives bring to your manufacturing process. 3M™ Adhesives are designed to meet the stringent requirements of today's regulatory and operating environments. With each hard-to-bond material you tackle, you save time, increase productivity and reduce labor costs.



Whatever you bond with PB Series adhesive remains adhered.

Formulated for the woodworking, furniture, RV and manufactured-housing construction markets, this versatile product line includes high-temperature resistant laminating adhesives and specialty adhesives for Styrofoam applications, as well as general-purpose adhesives for low-temperature or temporary bonds, and white and yellow wood glues.

PB Series adhesives contain high solids to form **superior bonds** when adhering:

- ▶ Laminates to board substrate
- ▶ Fabric to foam
- ▶ Plastics
- ▶ Steel
- ▶ Glass
- ▶ Fiberglass
- ▶ Wood



Selection Guide

Recreational Vehicle and Woodworking Markets



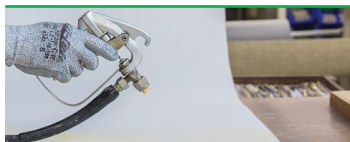
Applications

High-Pressure Laminate Bonding

Recommended Adhesive

Key Industry Features

PB 910 (CA)	Greenguard, CA compliant
PB 925	High strength, high temperature resistance
PB 920 PLUS	High temperature resistance, economical
PB 925N	High performance, non-flammable propellant
PB 900	Versatile, high temperature resistance, non-chlorinated solvent
PB 923	High tack, long open time, non-chlorinated solvent
PB 975	Bulk, non-flammable, high solids
PB 2008	Water-based, CA compliant
PB 938	Bulk, flammable, spray grade
PB 970	Bulk, non-flammable, spray grade
PB 924N	High strength non-flammable propellant



Polystyrene Insulation Bonding

PB 999	Versatile, fast for lightweight materials
PB 960	Fast drying, will not degrade polystyrene
PB FRP PANEL BOND	Fast drying, lace pattern



Lightweight Materials/ Fiberglass Insulation Bonding

PB 999	Versatile, fast for lightweight materials
PB SUPER STICK	Low HAPS, general purpose adhesive
PB 988	Economical, general purpose adhesive
PB SUPER STICK AA	Air Assist-formulated, general purpose




Adhesive Removal/Cleaning

NS ACR	Citrus-based cleaner
NS Adhesive Remover	Contains acetone, hexane and toluene
NS Acetone Remover	Contains acetone



PB Series Industrial Contact Adhesives: Aerosol, Cylinder, Bulk

Product	Description	Color	UPC	3M ID	Container
PB 910 	<ul style="list-style-type: none"> • High performance, high temperature industrial adhesive • Pebble spray for low telegraphing • Low VOC • CA compliant • Helps contribute to LEED® credits 	○ Clear	0-00-51131-28150-9	17-0000-0660-5	Large canister
			0-00-51131-28145-5	17-0000-0652-2	Intermediate cylinder
			0-00-51131-28149-3	17-0000-0658-9	Jumbo cylinder
			0-00-51131-28143-1	17-0000-0644-9	5 gallon pail
			0-00-51131-28152-3	17-0000-0666-2	55 gallon drum
		● Red	0-00-51131-28151-6	17-0000-0663-9	Large canister
			0-00-51131-28146-2	17-0000-0654-8	Intermediate cylinder
			0-00-51131-28144-8	17-0000-0646-4	5 gallon pail
PB 924	<ul style="list-style-type: none"> • High performance industrial grade contact adhesive • Bond withstands high heat and humidity • Design for HPL and particleboard 	○ Clear	0-00-51131-28175-2	17-0000-0711-6	Large canister
			0-00-51131-28171-4	17-0000-0705-8	Intermediate cylinder
			0-00-51131-28169-1	17-0000-0703-3	15 oz. aerosol
		● Red	0-00-51131-28176-9	17-0000-0712-4	Large canister
			0-00-51131-28170-7	17-0000-0704-1	15 oz. aerosol
PB 924N	<ul style="list-style-type: none"> • High temperature, high strength adhesive • Bond withstands high heat and humidity • Features long open time and fast tack • Designed for bonding decorative laminates to particleboard • Non flammable 	○ Clear	0-00-51131-28178-3	17-0000-0716-5	Large canister
			0-00-51131-28177-6	17-0000-0715-7	Intermediate cylinder
			0-00-51131-28181-3	17-0000-0720-7	Jumbo cylinder
		● Red	0-00-51131-28179-0	17-0000-0718-1	Large canister
			0-00-51131-28345-9	17-0000-1374-2	Intermediate cylinder
			0-00-51131-28180-6	17-0000-0719-9	Jumbo cylinder
PB 909	<ul style="list-style-type: none"> • Industrial strength contact adhesive • Heavy-duty lace spray 	○ Clear	0-00-51131-28349-7	17-0000-1388-2	15 oz. aerosol
PB 909 CA	<ul style="list-style-type: none"> • Heavy-duty lace spray • CA compliant 	○ Clear	0-00-76308-14565-1	70-0075-1392-5	15.7 oz. aerosol
PB 923	<ul style="list-style-type: none"> • For woodworking and large surface laminations • Features longer open time and aggressive tack • Effectively bond metals, wood, rubber, carpet 	○ Clear	0-00-51131-28167-7	17-0000-0699-3	Large canister
			0-00-51131-28163-9	17-0000-0693-6	Intermediate cylinder
		● Red	0-00-51131-28168-4	17-0000-0700-9	Large canister
			0-00-51131-28164-6	17-0000-0694-4	Intermediate cylinder




PB Series Industrial Contact Adhesives: Aerosol, Cylinder, Bulk

Product	Description	Color	UPC	3M ID	Container
PB 925	<ul style="list-style-type: none"> • High temperature, high strength adhesive • Bond withstands high heat and humidity • Features long open time and fast tack • Designed for bonding decorative laminates to particleboard 	○ Clear	0-00-51131-28190-5	17-0000-0733-0	Large canister
			0-00-51131-28184-4	17-0000-0725-6	Intermediate cylinder
			0-00-51131-28188-2	17-0000-0730-6	Jumbo cylinder
			0-00-51131-28182-0	17-0000-0723-1	15 oz. aerosol
		● Red	0-00-51131-28191-2	17-0000-0736-3	Large canister
			0-00-51131-28185-1	17-0000-0727-2	Intermediate cylinder
			0-00-51131-28183-7	17-0000-0724-9	15 oz. aerosol
PB 925 AA	<ul style="list-style-type: none"> • High performance industrial grade contact adhesive • Air assist • Non flammable 	○ Clear	0-00-76308-87077-5	70-0075-1049-1	Large cylinder
			0-00-76308-87080-5	70-0075-1052-5	Intermediate cylinder
			0-00-76308-87081-2	70-0075-1053-3	Jumbo cylinder
PB 925N	<ul style="list-style-type: none"> • High temperature resistance and high shear strength • Bond withstands high heat and humidity • Designed for bonding decorative laminates to particleboard • Non flammable 	○ Clear	0-00-51131-28194-3	17-0000-0743-9	Large canister
			0-00-51131-28192-9	17-0000-0741-3	Intermediate cylinder
			0-00-51131-28196-7	17-0000-0748-8	Jumbo cylinder
		● Red	0-00-51131-28195-0	17-0000-0747-0	Large canister
PB 920 Plus	<ul style="list-style-type: none"> • High pressure, industrial grade laminate and veneer contact adhesive • High temperature resistance 	○ Clear	0-00-76308-86767-6	70-0075-0751-3	Large cylinder
			0-00-76308-86768-3	70-0075-0752-1	Intermediate cylinder
			0-00-76308-86769-0	70-0075-0753-9	Jumbo cylinder
		● Red	0-00-76308-86763-8	70-0075-0747-1	Large cylinder
			0-00-76308-86764-5	70-0075-0748-9	Intermediate cylinder
			0-00-76308-86766-9	70-0075-0750-5	Jumbo cylinder
PB 900	<ul style="list-style-type: none"> • Fast-tack adhesive for immediate handling strength • High solids provide high coverage • Temperature resistant to above 220°F (104°C) 	○ Clear	0-00-51131-28139-4	17-0000-0634-0	Large cylinder
			0-00-51131-28137-0	17-0000-0632-4	Intermediate cylinder
			0-00-51131-28138-7	17-0000-0633-2	Jumbo cylinder
		● Red	0-00-51131-28379-4	17-0000-1557-2	Large cylinder
			0-00-51131-28451-7	17-0000-1890-7	Intermediate cylinder



PB Series Industrial Contact Adhesives: Aerosol, Cylinder, Bulk

Product	Description	Color	UPC	3M ID	Container
PB 950+	High temperature, brush grade adhesive	○ Clear	0-00-51131-28605-4	17-0000-2215-6	5 gallon pail
PB 960	<ul style="list-style-type: none"> • Very fast-tacking with a long bonding range • Waterproof with high solids content • Bonds polystyrene without d 	○ Clear	0-00-51131-28206-3	17-0000-0793-4	Large canister
			0-00-51131-28202-5	17-0000-0789-2	13 oz. aerosol
		● Green	0-00-51131-28207-0	17-0000-0794-2	Large canister
			0-00-51131-28205-6	17-0000-0792-6	Jumbo cylinder
PB FRP Panel Bond	Fast drying FRP panel adhesive with lace spray pattern	● Blue	0-00-51131-28376-3	17-0000-1532-5	Large canister
			0-00-51131-28382-4	17-0000-1579-6	Intermediate Cylinder
			0-00-51131-28383-1	17-0000-1580-4	Jumbo cylinder
PB SuperStick	General purpose adhesive fast tack for light weight materials	○ Clear	0-00-51131-28226-1	17-0000-0832-0	Large canister
			0-00-51131-28227-8	7-0000-0833-8	Intermediate Cylinder
			0-00-51131-28228-5	17-0000-0834-6	Jumbo cylinder
PB 912	<ul style="list-style-type: none"> • High-temperature resistance for durable and resilient performance • Household chemical resistant • Excellent for high pressure laminate applications • Available in cylinders and bulk containers for stationary or portable work 	○ Clear	0-00-51131-28159-2	17-0000-0679-5	Large canister
			0-00-51131-28156-1	17-0000-0676-1	Intermediate Cylinder
			0-00-51131-28158-5	17-0000-0678-7	Jumbo cylinder
			0-00-51131-28154-7	17-0000-0672-0	5 gallon pail
		● Red	0-00-51131-28155-4	17-0000-0673-8	5 gallon pail
			0-00-51131-28372-5	17-0000-1511-9	55 gallon drum
PB 935+	• High temperature, fast drying	○ Clear	0-00-51131-28603-0	17-0000-2211-5	1 gallon
PB 938	<ul style="list-style-type: none"> • Excellent moisture and heat resistance • High strength, postformable adhesive • Bonds sheet metals to numerous substrates 	○ Clear	0-00-51131-28198-1	70-0075-1848-6	5 gallon pail
			0-00-51131-28200-1	17-0000-0762-9	55 gallon drum
		● Red	0-00-51131-28199-8	70-0075-1840-3	5 gallon pail
			0-00-51131-28201-8	17-0000-0763-7	55 gallon drum
PB 2008	 <ul style="list-style-type: none"> • Bonds most foamed plastics, wood and canvas • Creates high strength, high temperature resistant bond • Non flammable in its wet state • CA compliant 	○ Clear	0-00-76308-86551-1	70-0075-0607-7	55 gallon drum
		● Neutral	0-00-51131-28134-9	17-0000-0621-7	5 gallon pail
		● Green	0-00-51131-28135-6	17-0000-0622-5	5 gallon pail



PB Series Industrial Contact Adhesives: Aerosol, Cylinder, Bulk

Product	Description	Color	UPC	3M ID	Container
PB 941+	<ul style="list-style-type: none"> • High heat, fast drying, excellent bond 	○ Clear	0-00-51131-28604-7	17-0000-2212-3	1 gallon
PB 974	<ul style="list-style-type: none"> • High solids spray grade adhesive 	● Red	0-00-51131-28456-2	17-0000-1916-0	55 gallon drum
PB 975	<ul style="list-style-type: none"> • High temperature, high strength adhesive • Features long open time and fast tack • Bond withstands high heat and humidity 	○ Clear	0-00-51131-28215-5	17-0000-0808-0	5 gallon pail
			0-00-51131-28218-6	17-0000-0811-4	55 gallon drum
		● Red	0-00-51131-28216-2	17-0000-0809-8	5 gallon pail
			0-00-51131-28219-3	17-0000-0812-2	55 gallon drum
PB 999	<ul style="list-style-type: none"> • Versatile adhesive ideal for lightweight materials • Creates quick bonds for temporary and permanent needs • Very fast-tacking adhesive bonds almost immediately and has a long bonding range 	○ Clear	0-00-51131-28222-3	17-0000-0815-5	Large canister
			0-00-51131-28221-6	17-0000-0814-8	Intermediate Cylinder
			0-00-51131-28223-0	17-0000-0816-3	Jumbo cylinder
		● Green	0-00-51131-28402-9	17-0000-1765-1	Large canister
			0-00-51131-28406-7	17-0000-1774-3	Intermediate Cylinder
VT30 HF	General purpose adhesive	○ Clear	0-00-51131-28348-0	17-0000-1387-4	Large canister
PB SuperStick AA	<ul style="list-style-type: none"> • Fast-tacking adhesive bonds almost immediately • Air assist 	○ Clear	0-00-76308-86659-4	70-0075-0669-7	Large cylinder
			0-00-76308-86656-3	70-0075-0670-5	Intermediate Cylinder
			0-00-76308-86660-0	70-0075-0671-3	Jumbo cylinder
NS ACR	<ul style="list-style-type: none"> • Citrus cleaner • Non-corrosive, safe for use on most equipment • Cleans oil, grease, tar, and grime easily • Works well on over-spray, and for cleaning equipment 	○ Clear	0-00-51131-27958-2	17-0000-0027-7	Mini canister
			0-00-51131-27956-8	17-0000-0025-1	1 gallon pail
			0-00-51131-27957-5	17-0000-0026-9	5 gallon pail
			0-00-51131-28602-3	17-0000-0031-9	55 gallon drum
			0-00-51131-27959-9	17-0000-0028-5	14 oz. aerosol
NS Acetone Cleaner	Acetone based cleaner	○ Clear	0-00-51131-28414-2	17-0000-1817-0	Mini canister
NS Adhesive Remover	Adhesive remover	○ Clear	0-00-51131-28502-6	17-0000-2057-2	1 gallon
			0-00-51131-28501-9	17-0000-2056-4	5 gallon pail
			0-00-51131-28679-5	17-0000-2228-9	55 gallon drum
			0-00-51131-27960-5	17-0000-0036-8	13 oz. aerosol

3M™ Premier™ (PB) Adhesives for proven performance and reliability.

The 3M™ Premier(PB) line of aerosols, cylinders and bulk adhesives for industrial markets and applications ensure product quality while they save you time, increase your productivity and keep your business humming.

For more information — visit [3M.com/northstarlegacy](https://www.3m.com/northstarlegacy).



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April 2019
78-9236-7803-7